

Date: Monday, 8/21/2006 2:11:54 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ABRASION STRIP
 Job Number : 28258
 Estimate Number : 10067
 P.O. Number : *N/A* Part Number : D2856400
 This Issue : 8/21/2006 S.O. No. : *N/A* Drawing Number : D2856 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 27545 Material : *N/A*
 Due Date : 9/5/2006 Qty: 216 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]* 06.08.21
 Comment : Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K
 J/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *1896**C206108123**(216)*

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0 3M8681 4 Abrasion Strip 4"



Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)

ABRASION STRIP

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

PS 06109118

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

W 0609.20

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *57169**06/9/21* *(216)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/09/21

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(216)

Comment: DOCUMENT CONTROL

Inspection Level 21

08/09/21

Job Completion



W 060921

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

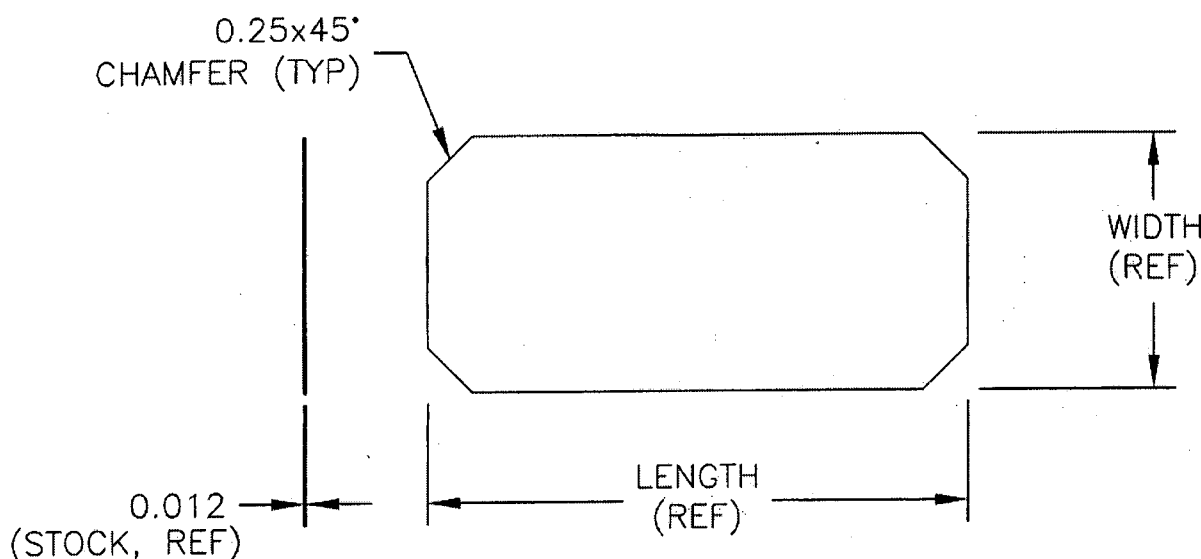
QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.17

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28258

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 32259
CUSTOMER ITEM: 8681HS-4
ITEM DESCRIPTION: 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)
DIMENSION/SIZE/TYPE: 4 INX 36 YD
SHIPPED QUANTITY : 2 UNIT: ROLL
ORDER #: P46128-003
ITEM ID: 70006192895
SHIP DATE : 09/14/2006

LOT NUMBER 5088
MANUFACTURING DATE MARCH 29, 2006
EXPIRY DATE MARCH 28, 2008

SHIPPED TO: A.E. BLAKE SALES LTD.
31 ESTATE DRIVE
SCARBOROUGH, ON
SCARBOROUGH ON CA

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 09/15/2006

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